

# GSC Advanced Research and Reviews

eISSN: 2582-4597 CODEN (USA): GARRC2 Cross Ref DOI: 10.30574/gscarr Journal homepage: https://gsconlinepress.com/journals/gscarr/

(RESEARCH ARTICLE)



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## Formulation and evaluation of gastroretentive drug delivery system

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GSC Advanced Research and Reviews, 2025, 22(01), 182-194

Publication history: Received on 29 November 2024; revised on 08 January 2025; accepted on 10 January 2025

Article DOI: https://doi.org/10.30574/gscarr.2025.22.1.0011

## Abstract

Gastroretentive Drug Delivery Systems (GRDDS) are advanced oral drug delivery technologies designed to extend the residence time of a drug in the stomach, improving the bioavailability and therapeutic efficacy of drugs absorbed in the upper gastrointestinal tract or exhibiting localized gastric activity. These systems are especially beneficial for drugs with a narrow absorption window or poor intestinal solubility. GRDDS utilize mechanisms such as floating systems that stay buoyant on gastric fluids, bioadhesive systems that adhere to the stomach lining, swelling systems that expand to prevent premature gastric emptying, and multiparticulate systems offering flexibility in dosage and controlled release.

The formulation of GRDDS involves selecting biocompatible polymers and excipients that withstand the acidic gastric environment while releasing the drug in a controlled and sustained manner. These systems can reduce dosing frequency, enhance patient compliance, and provide consistent plasma drug levels, minimizing side effects. GRDDS are particularly valuable in treating chronic diseases such as diabetes, hypertension, gastrointestinal infections, and peptic ulcers. By leveraging innovative designs, GRDDS significantly advance therapeutic outcomes in modern pharmacotherapy.

Keywords: Controlled Release; Drug Bioavailability; Gastric retention; Sustained Release

## 1. Introduction

Gastroretentive Drug Delivery Systems (GRDDS) enhance the gastric residence time of drugs, improving the bioavailability of drugs that are poorly absorbed in the intestines or have narrow absorption windows in the gastrointestinal (GI) tract. GRDDS are particularly beneficial for drugs absorbed in the stomach or upper small intestine, offering sustained release, reduced dosing frequency, and improved therapeutic efficacy. These systems are designed to withstand the stomach's acidic environment while ensuring controlled and predictable drug release.

GRDDS can be categorized into floating, bioadhesive, swellable, and multiparticulate systems. Floating systems contain buoyant properties, allowing the drug to float in gastric fluid for prolonged periods. Bioadhesive systems use mucoadhesive polymers to adhere to the stomach lining, extending drug release. Swellable systems, like hydrogels, expand in gastric fluids, preventing premature emptying. Multiparticulate systems, such as microspheres and beads, enable flexible dosing and uniform drug release, making GRDDS a valuable advancement.

Gastroretentive Drug Delivery Systems (GRDDS) are specialized drug delivery technologies aimed at increasing the residence time of drugs in the stomach, thereby enhancing their bioavailability and therapeutic efficacy. These systems

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are particularly useful for drugs that are poorly absorbed in the intestines or have a narrow absorption window in the gastrointestinal tract, such as those absorbed primarily in the stomach or upper small intestine. By prolonging gastric retention, GRDDS enable sustained drug release, reduce dosing frequency, and improve patient compliance, making them a superior alternative to traditional oral dosage forms.

GRDDS formulations are designed to endure the acidic gastric environment while releasing the drug in a controlled and predictable manner. They are categorized into floating systems that remain buoyant in gastric fluids, bioadhesive systems that attach to the gastric lining, swellable systems that expand to prevent premature gastric emptying, and multiparticulate systems like microspheres and beads that provide uniform drug release and dosage flexibility.[1]

## Objective of Study

- Prolong Gastric Residence Time: Develop drug delivery systems that extend the time a drug remains in the stomach to enhance its therapeutic effects.
- Improve Bioavailability and Efficacy: Optimize the absorption and effectiveness of drugs that are poorly absorbed in the small intestine or require extended gastric contact.
- Controlled and Sustained Release: Design GRDDS to release active pharmaceutical ingredients (API) in a predictable and prolonged manner, reducing dosing frequency and improving patient compliance.
- Explore Formulation Strategies: Investigate technologies such as floating, mucoadhesive, swelling, and highdensity systems for achieving effective gastric retention.
- Evaluate Performance: Use *in vitro* methods (e.g., dissolution, buoyancy, swelling studies) and in vivo methods (e.g., gamma scintigraphy, pharmacokinetics) to assess drug retention, release kinetics, and stability.
- Address Formulation Challenges: Identify and propose solutions for issues such as gastric irritation or adhesion problems to improve safety and efficacy.
- Minimize Side Effects: Maintain steady-state drug concentrations to reduce plasma level fluctuations, minimizing side effects.
- Analyze Cost-Effectiveness: Compare the manufacturing costs and therapeutic performance of GRDDS with traditional drug delivery systems.[2]

## 2. Type of GRDDS

## 2.1. Floating drug delivery systems (FDDS)

Floating drug delivery systems (FDDS) are gastroretentive systems designed to stay buoyant in the stomach, enhancing drug release and absorption. They utilize low density to float on gastric fluids, increasing retention time. FDDS are categorized into single-unit systems, consisting of a single dosage form, and multiple-unit systems, composed of smaller floating particles. Effervescent systems contain agents like sodium bicarbonate and citric acid, generating carbon dioxide to facilitate rapid drug dissolution, ideal for patients with swallowing difficulties. Non-effervescent systems, such as sustained-release tablets, use excipients like polymers to control release and enhance solubility for gradual therapeutic effects. [3]



Figure 1 Floating Drug delivery system [4]

## 2.2. Mucoadhesive gastroretentive drug delivery systems (MGRDDS)

Mucoadhesive gastroretentive drug delivery systems prolong drug residence in the GI tract, enhancing absorption and efficacy. Using polymers like chitosan or Carbopol, these systems adhere to the mucosal lining, resisting gastrointestinal motility and enabling sustained drug release. Often combined with buoyancy techniques for gastric retention, they ensure prolonged contact at absorption sites and improved bioavailability, especially for drugs with narrow absorption windows. This approach minimizes side effects, enhances therapeutic action, and benefits treatments for conditions like ulcers and infections, advancing gastroretentive drug delivery.[5]



Figure 2 Bioadhesion [6]

## 2.3. High-Density Systems

High-density gastroretentive systems are designed to remain in the stomach for extended periods by utilizing materials with a density greater than 1.1 g/cm<sup>3</sup>. These systems sink in gastric fluids and resist gastric emptying, making them ideal for drugs absorbed in the stomach or upper GI tract. Materials like barium sulfate, zinc oxide, and calcium carbonate are incorporated to achieve the required density. The matrix is often formulated for controlled drug release, ensuring prolonged therapeutic action. High-density systems are especially effective for conditions like peptic ulcers and H. pylori infections. However, challenges include achieving the desired density, optimizing release profiles, and meeting regulatory standards for safety and efficacy.[7]

## 2.4. Swelling and Hydrophilic Systems

Swelling systems employ hydrophilic polymers such as hydroxypropyl methylcellulose (HPMC) and sodium alginate, which absorb gastric fluids and expand significantly. This swelling increases their size, preventing them from passing through the pylorus and prolonging their retention in the stomach. The hydrated polymers form a gel-like barrier that allows for the sustained and controlled release of the drug over time. These systems are particularly useful for drugs that require localized treatment in the stomach or upper GI tract, such as antiulcer agents. While effective, challenges include ensuring consistent swelling behavior under varying gastric conditions and achieving complete drug release.[8]



**Figure 3** Swelling system [9]

## 2.5. Osmotic Drug Delivery Systems

Osmotic systems rely on osmotic pressure to control drug release. They consist of a core containing the drug, surrounded by a semipermeable membrane. Upon ingestion, water enters through the membrane, creating pressure that pushes the drug out through a delivery orifice at a controlled rate. The release can be finely tuned by altering the core formulation or membrane properties, ensuring steady plasma drug levels. These systems are beneficial for drugs with narrow therapeutic windows, as they minimize plasma level fluctuations. Applications include antihypertensives, analgesics, and other chronic therapies. However, their development requires precise engineering to maintain membrane integrity and consistent osmotic gradients.[10]



Figure 4 Osmotic pump [11]

## 2.6. Multiparticulate Systems

Multiparticulate drug delivery systems comprise numerous small particles, such as beads, microspheres, or pellets, offering advantages in controlled drug release and bioavailability.[12]

- **Beads:** Small spherical particles made from hydrophilic or hydrophobic materials that encapsulate drugs for controlled release via mechanisms like swelling or diffusion. Often coated, they allow flexible dosing and uniform GI distribution.[13]
- **Microspheres:** Polymer-based particles, smaller than beads, designed for sustained drug release through diffusion from a polymer matrix. These are useful for targeting specific sites and prolonging drug action.[14]



Figure 5 Microsphere [15]

• **Pellets:** Small, layered particles that enable controlled drug release through mechanisms like diffusion or erosion. Coated with polymers, they provide prolonged drug action, reduced dosing frequency, and uniform plasma levels.[16]]

## 3. Formulation Strategies for GRDDS

## 3.1. Polymers Used in GRDDS

Polymers play a crucial role in gastroretentive drug delivery systems (GRDDS) by ensuring prolonged gastric retention and sustained drug release. Their selection depends on the desired mechanism (buoyancy, adhesion, or swelling) and drug properties.

- *Hydroxypropyl Methylcellulose (HPMC):* A commonly used hydrophilic polymer that swells in gastric fluids to form a gel-like matrix. This helps in controlling drug diffusion and achieving prolonged drug release.
- *Sodium Alginate:* A natural polysaccharide that exhibits significant swelling in gastric conditions, allowing for extended drug residence and gradual release.
- *Ethyl Cellulose*: A hydrophobic polymer used in floating systems. It lowers the density of formulations, enabling buoyancy in the stomach.
- *Chitosan*: A biopolymer with bioadhesive properties that adheres to the gastric mucosa, prolonging retention time and enhancing localized drug release.
- *Carbopol*: A crosslinked polyacrylic acid polymer that swells in the presence of gastric fluids, providing increased viscosity and sustained drug release.
- *Polylactic Acid (PLA) and Polyglycolic Acid (PGA):* Biodegradable polymers used in erodible matrices, ensuring a gradual drug release as they degrade in the gastric environment.
- *Polyvinyl Alcohol (PVA):* Known for its excellent film-forming ability, which contributes to controlled drug release.

These polymers are selected and combined to create GRDDS formulations that optimize therapeutic efficacy, prolong drug action, and improve patient compliance.[17]

### **3.2. Excipients in GRDDS**

Excipients enhance the functionality, stability, and release profiles of GRDDS formulations. Key excipients include:

• *Buoyancy Agents*: Sodium bicarbonate and calcium carbonate generate carbon dioxide upon reacting with gastric acids, making formulations float and remain in the stomach for extended periods.

- *Bioadhesive Agents:* Chitosan and polyacrylic acid enhance adhesion to the gastric mucosa, improving retention and localized drug release.
- *Release Modifiers*: Lactose and mannitol adjust drug release rates, enabling controlled delivery over time.
- *Plasticizers:* Glycerine and propylene glycol improve the flexibility of polymer films, aiding in tablet or capsule formulation.
- *Surfactants*: Polysorbate 80 enhances the solubility and stability of drugs with poor aqueous solubility.
- *Stabilizers*: Tocopherols and ascorbic acid prevent degradation of sensitive drugs, ensuring formulation stability

The precise selection and combination of these excipients are critical to optimizing the therapeutic performance and manufacturing feasibility of GRDDS.[18]

## **3.3. Preparation Methods for GRDDS**

The preparation of GRDDS involves advanced techniques to achieve desired drug release profiles and gastric retention.

- Wet Granulation: Involves blending the drug with excipients and a granulating fluid to form granules. These granules are dried and compressed into tablets, ensuring uniform distribution of the active ingredient.
- Extrusion-Spherization: A process where a wet mass containing the drug and polymers is extruded into cylindrical shapes and converted into uniform spherical pellets, ideal for controlled release.
- Spray Drying: A solution or suspension of the drug is atomized into a heated chamber, evaporating the solvent and forming solid particles with controlled morphology and release properties.
- Microencapsulation: Involves encapsulating the drug in a polymer matrix using techniques like solvent evaporation or coacervation. This provides sustained release and protection for the drug.
- Hot Melt Extrusion: The drug is combined with thermoplastic polymers and extruded at high temperatures to create solid dispersions, improving solubility and release profiles.
- 3D Printing: A novel approach for precise control over structure and drug distribution, enabling the creation of complex, customized GRDDS formulations.

The preparation method significantly impacts the physical properties, release kinetics, and therapeutic performance of the system.[19]

### 3.4. Design Considerations for GRDDS

### 3.4.1. Drug Characteristics

- Solubility and Stability: Evaluate the drug's solubility in gastric pH and its stability in acidic conditions.
- Release Profile: Design formulations for controlled or sustained release to maintain therapeutic drug levels over extended periods.

### 3.4.2. Formulation Design:

- Matrix Composition: Utilize polymers and excipients that offer buoyancy, swelling, or bioadhesion.
- Density Optimization: Ensure the formulation has appropriate density to remain buoyant or sink as required.

### 3.4.3. Retention Mechanism:

- Buoyancy: Floating systems utilize low-density polymers and gas-forming agents to ensure the formulation remains in the gastric region.
- Swelling: Hydrophilic polymers swell on contact with gastric fluids, increasing the formulation's size and preventing premature gastric emptying.
- Bioadhesion: Adhesive polymers bind to the gastric mucosa, ensuring prolonged retention.

#### 3.4.4. Gastric Environment Considerations

- pH Variability: Design systems to function effectively across a range of gastric pH levels.
- Gastric Emptying Time: Consider the impact of food intake, circadian rhythms, and other factors on gastric retention time.

## 3.4.5. Release Mechanism

- Controlled Release: Employ mechanisms like diffusion, erosion, or osmotic pressure to achieve the desired drug release profile.
- Rate Modulation: Use polymers to tailor the release rate based on therapeutic requirements.

#### 3.4.6. Manufacturing Techniques

- Scalability: Ensure the manufacturing process is scalable and reproducible.
- Quality Control: Implement rigorous quality control measures to ensure product consistency and stability.

#### 3.4.7. Patient Compliance

- User-Friendly Dosage Forms: Develop easily administrable forms like tablets or capsules to improve patient adherence.
- Reduced Dosing Frequency: Optimize the release profile to minimize dosing frequency, enhancing compliance.

## 3.4.8. Safety and Regulatory Compliance

- Toxicity Studies: Conduct preclinical studies to evaluate the safety and biocompatibility of the materials used.
- Regulatory Requirements: Ensure compliance with safety, efficacy, and quality standards for market approval.

#### 3.4.9. Cost-Effectiveness

• Economic Viability: Optimize the cost of raw materials and manufacturing processes without compromising efficacy.

#### 3.4.10. Targeted Delivery

- Site-Specific Release: Design formulations for localized drug release in the stomach or upper GI tract, if required.
- These considerations guide the development of GRDDS to achieve optimal therapeutic outcomes, improve patient adherence, and ensure successful commercialization.

### 4. Evaluation Methods for GRDDS

#### 4.1. In Vitro Evaluation

*In vitro* testing provides essential insights into the behavior of gastroretentive drug delivery systems (GRDDS) under simulated conditions, helping predict their in vivo performance.

• *Drug Release Studies:* Drug release is evaluated using dissolution testing apparatus (USP Apparatus I or II) in simulated gastric fluid (SGF) at pH 1.2 to mimic the stomach environment.

These studies help establish the drug release profile (immediate, sustained, or controlled release) and calculate release kinetics (zero-order, first-order, or Higuchi model).

The data aids in understanding how effectively the drug is released over time to maintain therapeutic levels.

• *Swelling Studies*: Swelling behavior is critical for retention in the stomach, especially in swelling systems.

The dosage form is weighed before and after immersion in SGF, and the swelling index is calculated based on the weight or volume changes.

This helps determine the system's capacity to expand and stay in the gastric cavity.

• *Buoyancy Studies*: Floating systems are evaluated for their ability to remain buoyant in SGF for prolonged durations.

Parameters like floating lag time (time taken to float) and total floating duration are recorded.

Buoyancy ensures the system stays in the stomach for extended drug release.

Bioadhesion Testing For bioadhesive GRDDS, adhesion strength to gastric mucosa is tested using excised gastric tissues.

This is done with equipment like a texture analyzer or tissue holder models to measure adhesion force.

Strong adhesion prolongs gastric residence time and improves drug absorption.

• *Stability Studies:* Formulations are subjected to different conditions of temperature, humidity, and light to assess their physical and chemical stability over time.

Stability studies ensure the dosage form maintains efficacy, integrity, and safety during storage.

• *Mechanistic Studies:* Techniques like Fourier Transform Infrared Spectroscopy (FTIR) or Differential Scanning Calorimetry (DSC) are used to analyze potential interactions between the drug and excipients.

These interactions could impact drug stability, solubility, and release characteristics.[20]

#### 4.2. In Vivo Evaluation

In vivo evaluation is critical to understanding the actual performance, retention, and efficacy of GRDDS in a physiological setting.

#### 4.2.1. Pharmacokinetic Studies

Pharmacokinetics are evaluated to measure drug absorption, bioavailability, and plasma concentration over time.

Parameters such as Cmax (maximum plasma concentration), Tmax (time to reach Cmax), and AUC (area under the plasma concentration-time curve) are assessed.

GRDDS are compared with conventional dosage forms to demonstrate enhanced absorption or prolonged therapeutic levels.

#### 4.2.2. Imaging Techniques

Imaging methods like X-rays, ultrasound, or Magnetic Resonance Imaging (MRI) are used to track the retention and position of the GRDDS in the stomach.

Radiopaque markers or drug formulations are used for X-rays, providing evidence of gastric retention over time.

### 4.2.3. Gastrointestinal Motility Studies

The impact of GRDDS on gastric emptying and intestinal transit times is studied.

These studies help determine whether the formulation prolongs its residence in the stomach or influences normal gastrointestinal motility.

#### 4.2.4. Bioavailability Studies

Systemic drug availability delivered via GRDDS is compared with standard dosage forms.

These studies highlight the benefits of GRDDS, such as enhanced absorption and prolonged drug action, leading to improved therapeutic outcomes.

#### 4.2.5. Safety and Tolerability Assessments

GRDDS are monitored for adverse effects or toxicity in animal or human subjects.

This ensures that the materials and design are safe for use without causing irritation, inflammation, or other complications.[20]

## 5. Advantages of GRDDS

#### 5.1. Prolonged Gastric Retention

Extends the residence time of the drug in the stomach, allowing for sustained drug release.

Beneficial for drugs with narrow therapeutic windows by maintaining stable plasma concentrations and minimizing side effects.[21]

#### 5.2. Improved Bioavailability

Enhances bioavailability of drugs that are poorly soluble or have limited intestinal absorption.

Useful for drugs undergoing extensive first-pass metabolism, achieving greater therapeutic effects with smaller doses.[22]

#### 5.3. Targeted Delivery

Designed for localized treatment in the upper gastrointestinal tract, such as for gastric ulcers or Helicobacter pylori infections.

Prolonged retention in the stomach enhances therapeutic efficacy for localized action.[23]

#### 5.4. Reduced Dosing Frequency

Allows for prolonged drug effects, reducing the number of daily doses required.

Improves patient compliance, especially in chronic conditions.

#### 5.5. Versatile Release Profiles

Can be formulated for immediate, sustained, or controlled release.

Customizable based on therapeutic needs, optimizing drug performance and response to physiological conditions.

#### 5.6. Cost-effectiveness

Reduces frequent dosing and minimizes drug wastage, making treatments more economical in the long term.[24]

### 6. Disadvantages of GRDDS

#### 6.1. Formulation Complexity

Requires advanced techniques and careful excipient selection, increasing production costs and complexity.

Challenges in achieving consistent quality and reproducibility across batches.

### 6.2. Limited Applicability for Certain Drugs

Not suitable for drugs that are poorly soluble or unstable in acidic environments.

Incompatible with high-dose APIs that cannot fit within GRDDS formulations.

### 6.3. Gastric Motility Variability

Performance affected by individual variations in gastric motility due to age, diet, or gastrointestinal disorders.

Can lead to inconsistent drug release and absorption.

## 6.4. Challenges with Buoyancy

Maintaining buoyancy can be difficult in altered gastric conditions, such as postprandial states or motility disorders.

Premature gastric emptying may occur if buoyancy fails, compromising drug delivery.

### 6.5. Bioadhesion Issues

Excessive adhesion to the gastric mucosa may cause irritation or discomfort.

Prolonged use could lead to gastrointestinal complications.

#### 6.6. Dose Dumping Risk

Failure of the system may result in rapid drug release, causing toxicity, adverse effects, or therapeutic failure.

Particularly concerning for drugs with narrow therapeutic ranges.[25]

## 7. Applications of GRDDS

#### 7.1. Treatment of Gastrointestinal Infections

Ensures prolonged retention of antibiotics like those used for Helicobacter pylori infections, increasing local drug concentration and improving eradication rates while reducing dosing frequency.

#### 7.2. Diabetes Management

Delivers sustained-release antidiabetic agents (e.g., metformin) to maintain stable blood glucose levels, reducing the risk of hypoglycemia and enhancing patient adherence.[26]

#### 7.3. Hypertension Treatment

Provides controlled release of antihypertensive drugs (e.g., losartan, amlodipine), ensuring consistent blood pressure control with fewer doses, improving long-term cardiovascular outcomes.[27]

#### 7.4. Chronic Pain Management

Administers extended-release analgesics (e.g., NSAIDs, opioids) for prolonged relief, reducing dosing frequency and minimizing side effects caused by fluctuating plasma drug levels.[28]

## 7.5. Gastroesophageal Reflux Disease (GERD) and Peptic Ulcers

Delivers proton pump inhibitors (PPIs) or antacids directly to the stomach for prolonged acid suppression, promoting mucosal healing and symptom relief.[29]

#### 7.6. Cardiovascular Diseases

Facilitates the controlled release of medications like statins or anticoagulants, maintaining therapeutic levels and improving adherence to therapy.[30]

### 7.7. Infections

Improves antibiotic delivery for localized infections (e.g., H. pylori) by maintaining high local concentrations in the stomach, enhancing treatment efficacy and patient compliance.

### 7.8. Nutraceuticals and Herbal Formulations

Enhances bioavailability and absorption of poorly soluble compounds in nutraceuticals, maximizing their therapeutic potential.

### 7.9. Cancer Therapy

Offers localized and sustained delivery of chemotherapeutic agents, improving treatment efficacy and minimizing systemic side effects.

## 7.10. Controlled Release Applications

Provides sustained release of drugs in chronic conditions, fertilizers in agriculture, and pollutants in environmental remediation, optimizing performance and reducing adverse impacts.[31]

## 8. Future Directions and Research of GRDDS

### 8.1. Integration of Big Data and AI

Utilize AI and machine learning for predictive analytics, pattern recognition, and optimized decision-making using vast geographic and resource-related data.[32]

### 8.2. Real-time Data Collection and Monitoring

Incorporate IoT, satellite imagery, drones, and sensors for real-time data to enhance decision-making in disaster response, urban planning, and resource management.[33]

#### 8.3. Enhanced Spatial Analysis and Visualization

Develop advanced GIS tools, 3D mapping, and virtual/augmented reality for intuitive visualization of spatial relationships and patterns.[34]

#### 8.4. Focus on Sustainability and Resilience

Create frameworks integrating ecological, social, and economic data for sustainable resource use and resilience to climate change.[35].

#### 8.5. User-Centric Design and Accessibility

Design intuitive, user-friendly interfaces to engage non-experts and democratize data use for decision-making.[36]

#### 8.6. Interdisciplinary Collaboration

Foster partnerships among geographers, environmental scientists, urban planners, and social scientists for comprehensive solutions.[37]

### 8.7. Policy Integration and Support

Align tools with policy frameworks to aid scenario planning and decision-making based on data-driven insights.[38]

### 8.8. Scalable Applications

Develop GRDDS that operate effectively at both global and local scales, addressing localized challenges within broader frameworks.[39]

#### 8.9. Ethical Data Governance

Prioritize data privacy, equity, and security by developing responsible governance frameworks to ensure ethical use and stakeholder trust.[40]

## 9. Conclusion

GRDDS represent a promising advancement in pharmaceutical technology by enabling sustained and controlled drug release, which enhances therapeutic outcomes and improves patient adherence. They are particularly beneficial for drugs with poor solubility, narrow absorption windows, or those requiring continuous delivery. Technologies like floating, mucoadhesive, and swelling systems, along with carefully selected polymers, ensure prolonged gastric retention and predictable drug release. These systems address the limitations of conventional oral dosage forms, such as rapid gastric emptying and inconsistent drug release, offering a more effective and patient-friendly approach to drug therapy.

## **Compliance with ethical standards**

Disclosure of conflict of interest

No conflict of interest to be disclosed.

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